



First Article Inspection Report

Part Number
Part Revision
Operation Number

Process Routing

Operation #	Description	Product Code
10	Machine Complete, Pack in Trays, Wash	XA

FIRST ARTICLE INSPECTION OF THIS PROCESS IS REQUIRED EVERY MONDAY

**OPERATOR IS TO FILL OUT MEASUREMENT RESULTS IN SECTION 1
SHIFT SUPERVISOR OR DESIGNATED QUALITY INSPECTOR MUST VERIFY MEASUREMENTS IN SECTION 2
ENTER HIGHLIGHTED DIMENSIONS INTO SPC PER FREQUENCY BELOW
INSPECT ALL FEATURES PER FREQUENCIES LISTED BELOW**

Lot #

Operator

Date

SIGN & DATE WHEN SECTION IS COMPLETED

Supervisor

Date

FEATURE	PROCESS DIMENSION	SECTION 1	SECTION 2	INSPECTION	GAGE
10-10	1.1018 / 1.1028 BORE DIAMETER			THREE TIMES PER HOUR	AIR GAGE
10-6	1.212 / 1.222 GROOVE DIAMETER				B-21 HEMCO GROOVE GAGE
Uncontrolled Sample					
10-35	.625 / .635 THICKNESS -G- SIDE				0-1" MICROMETER
10-35	.625 / .635 THICKNESS -H- SIDE				